Session 1: Particle-based display technologies

Ian Morrison
Cabot Corporation

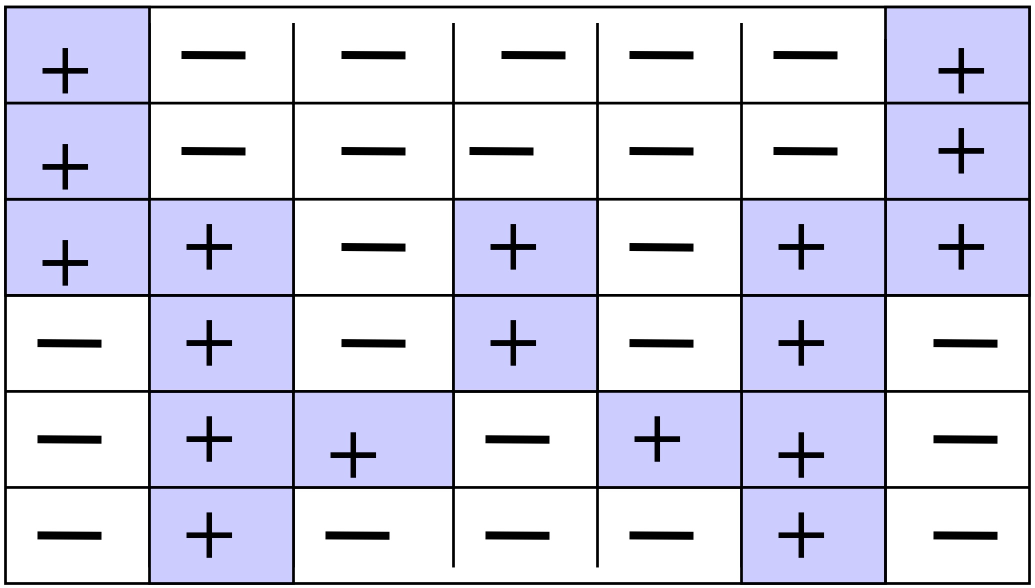
HP Indigo press 3000

Performance:

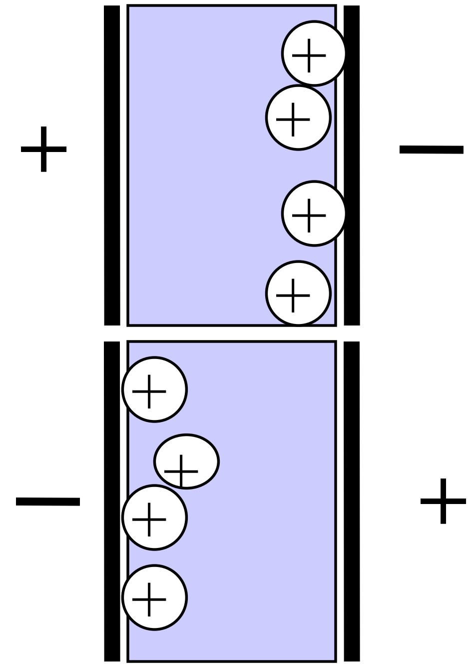
- •Up to 4000 4-color sheets/hour
- •800 x 800 dpi
- •180 lpi
- •unique liquid HP Electroink

"HP's advantage includes our liquid ink-based printing technology …"

Liquid ink-based printing technology



Imaging



Developing

Particle based displays

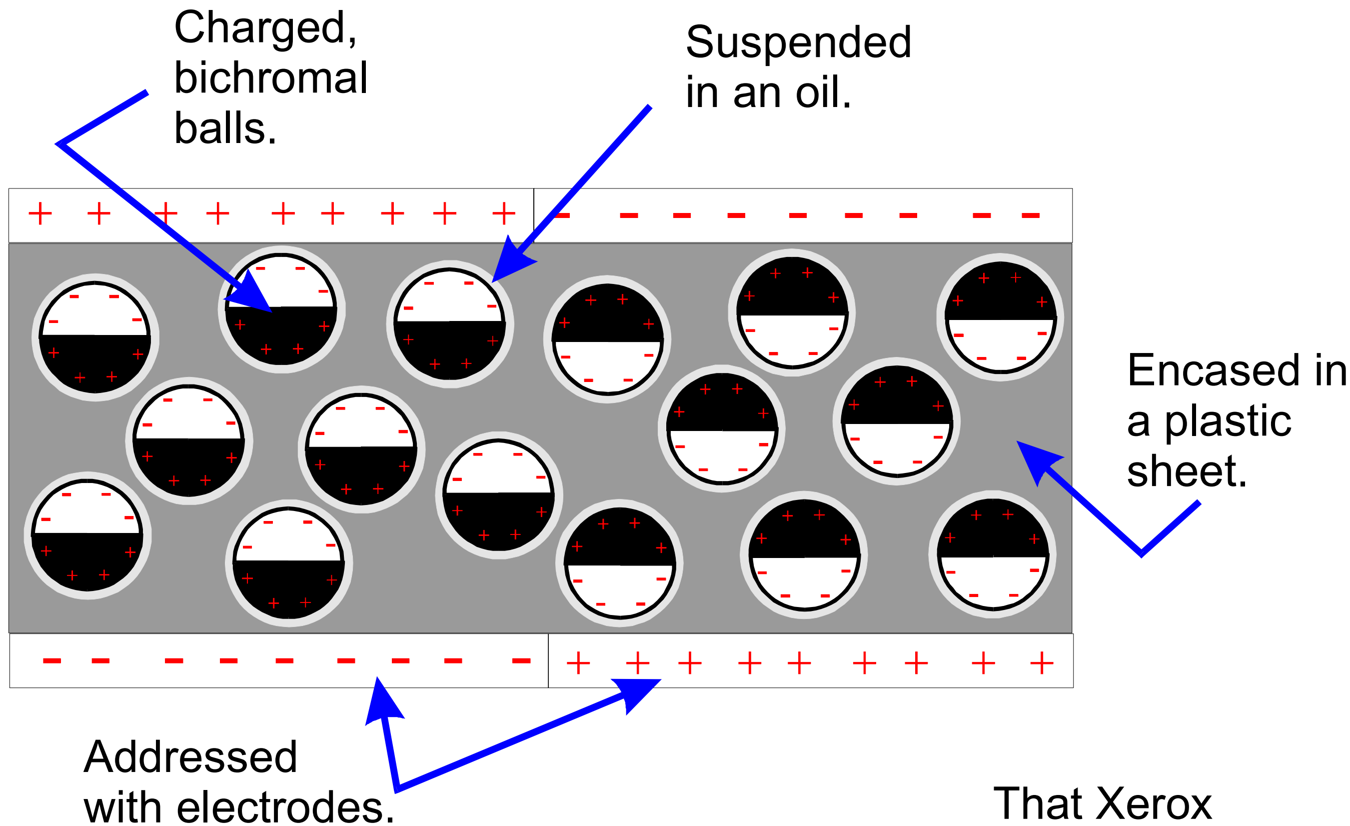
- Reflective not emissive
- “Adjusts” with ambient light
- Thin, flexible, low power?
- The electronics is a real challenge.

- Require high resistivity so particles move, not ions therefore – nonaqueous dispersions

To create a display – start with a print

and invent ways to make it change:

The Gyricon Display

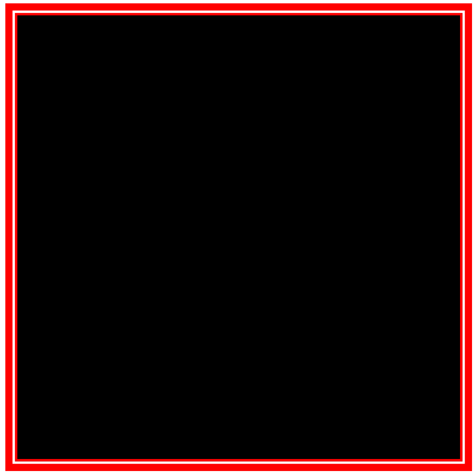


That Xerox built.

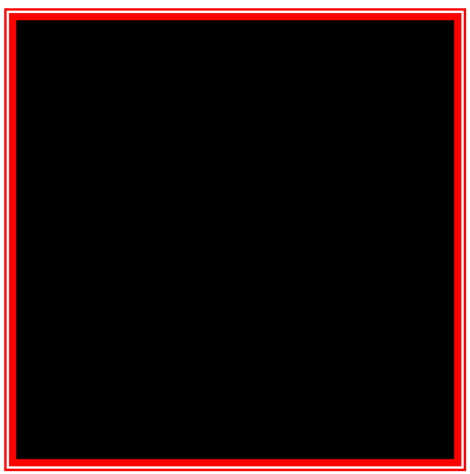
Gyricon ball dynamics*

(*Rick Lean, MIT)

Un-damped

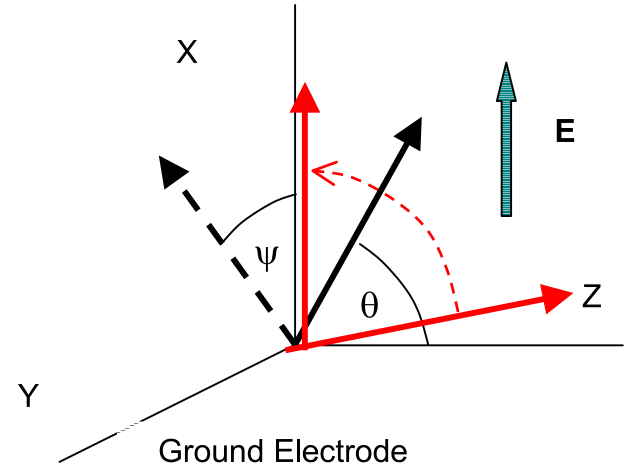


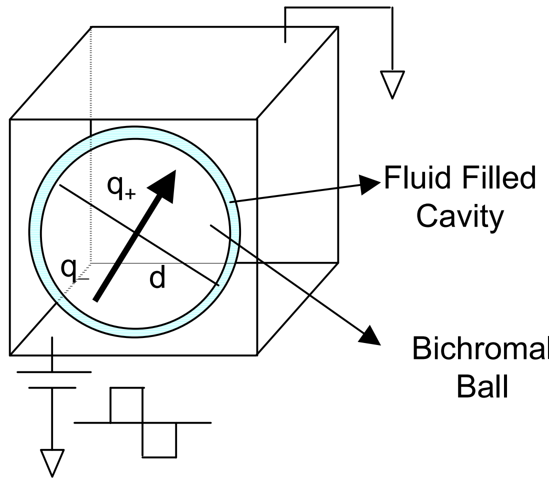
Under-damped



Critical-damped

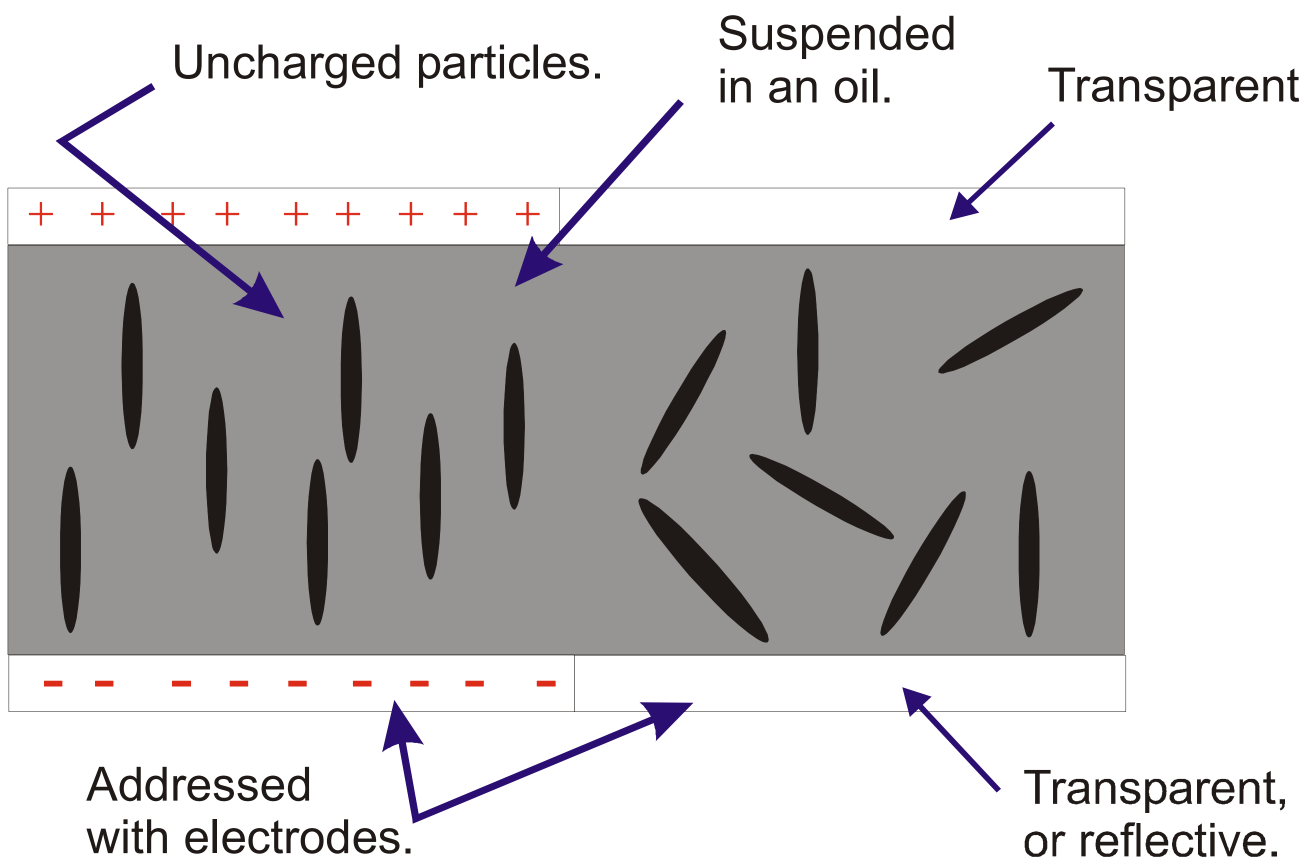
Over-damped





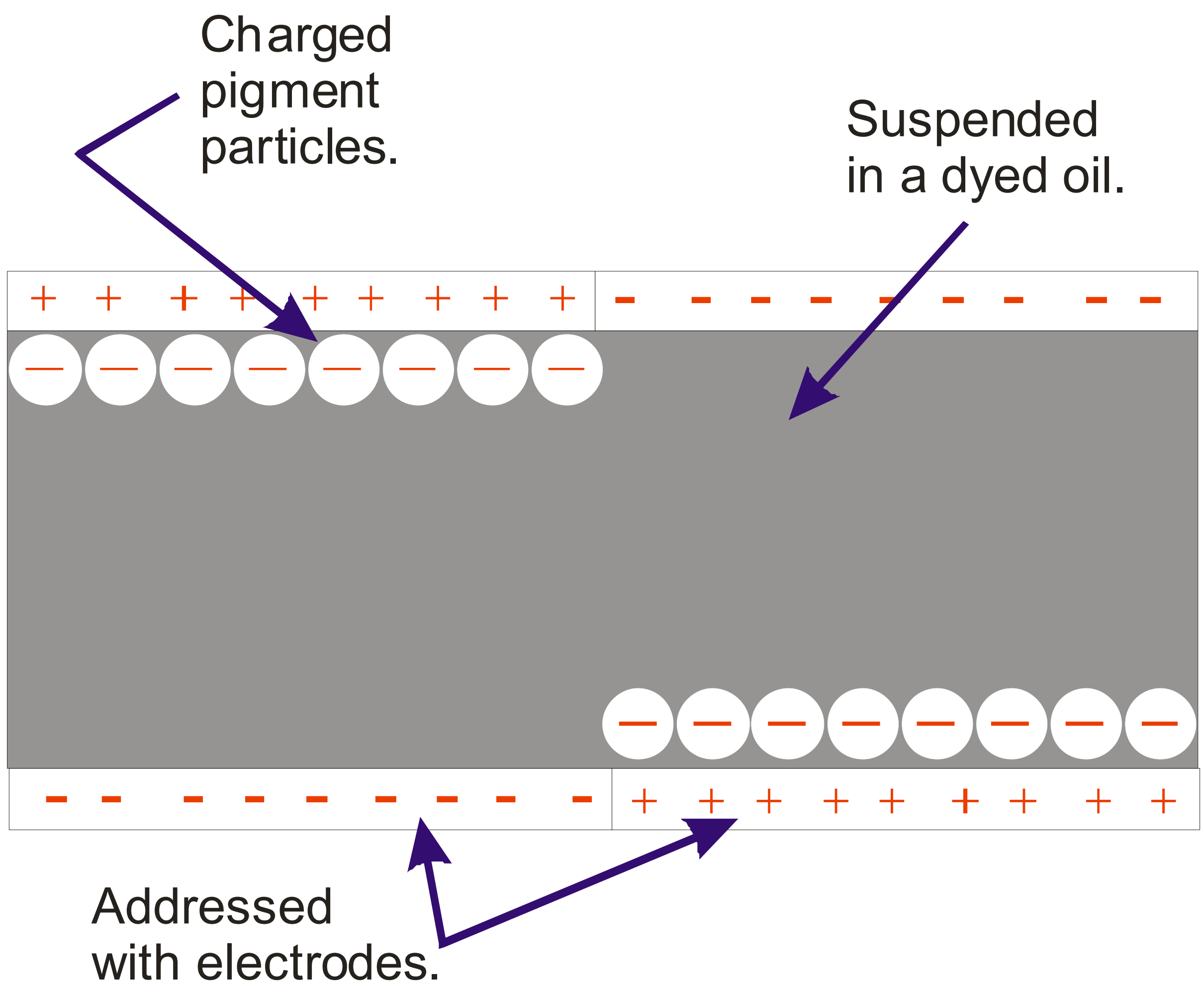
Switching Electrode

Suspended particle displays*



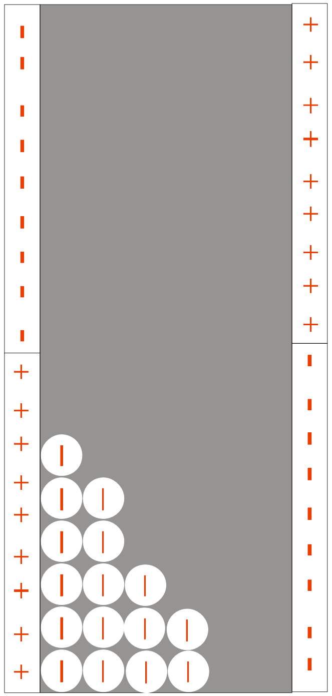
Invented by E.H. Land in 1934

Electrophoretic displays

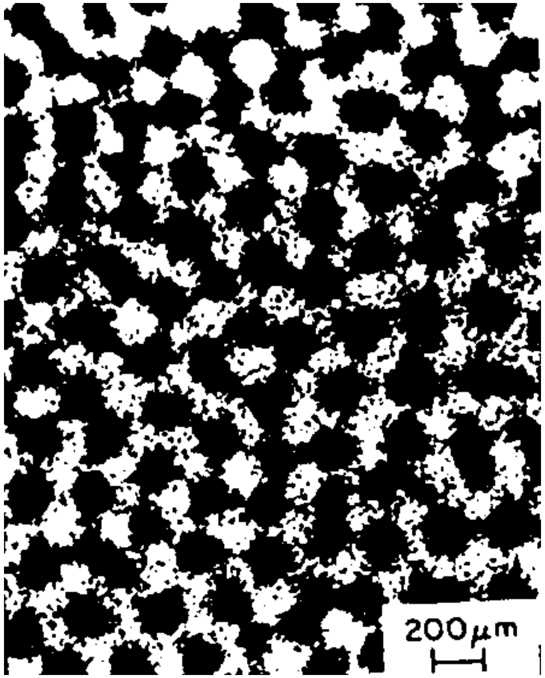


Problems with particle displays

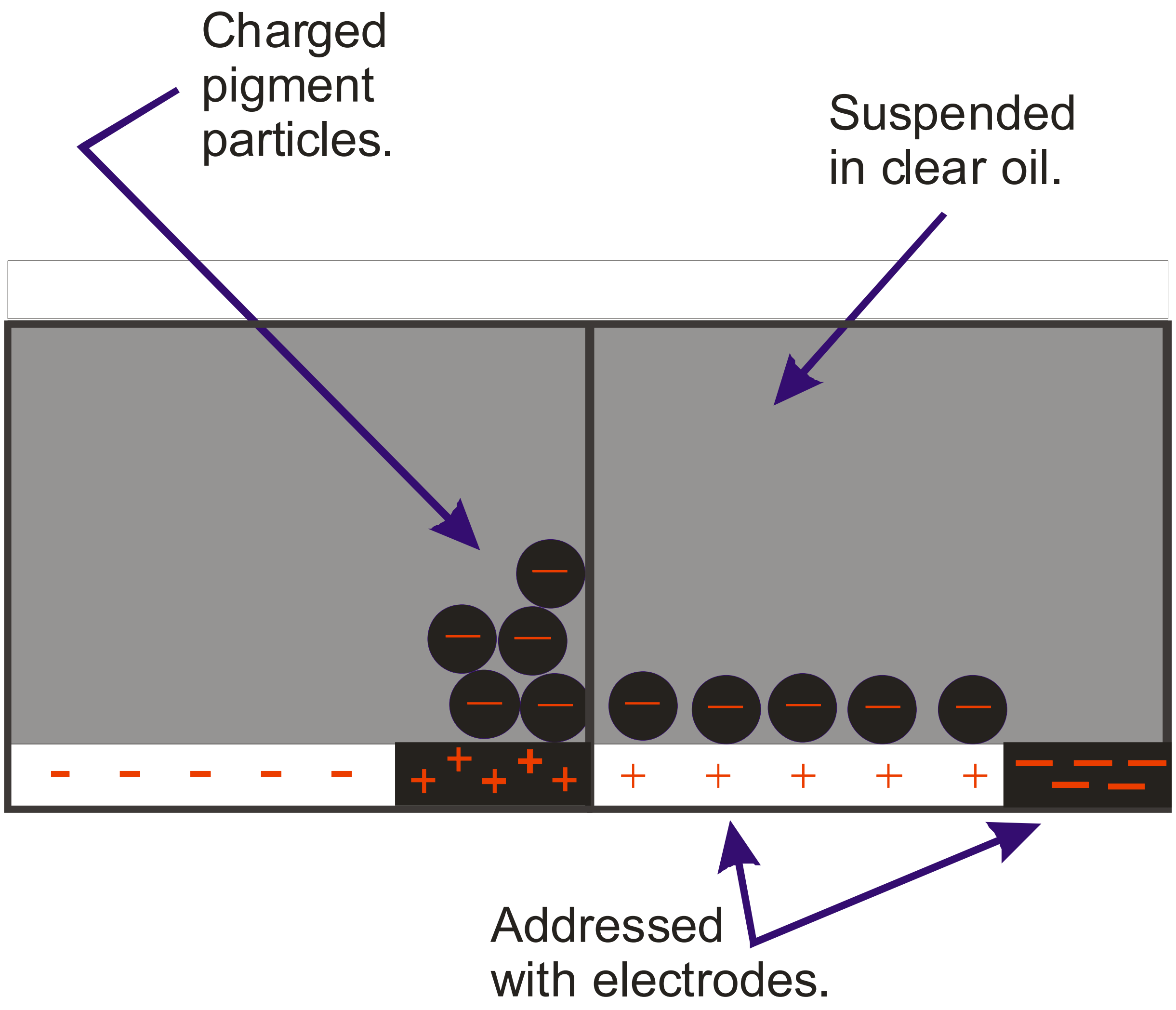
Sedimentation:



Electrohydrodynamics:

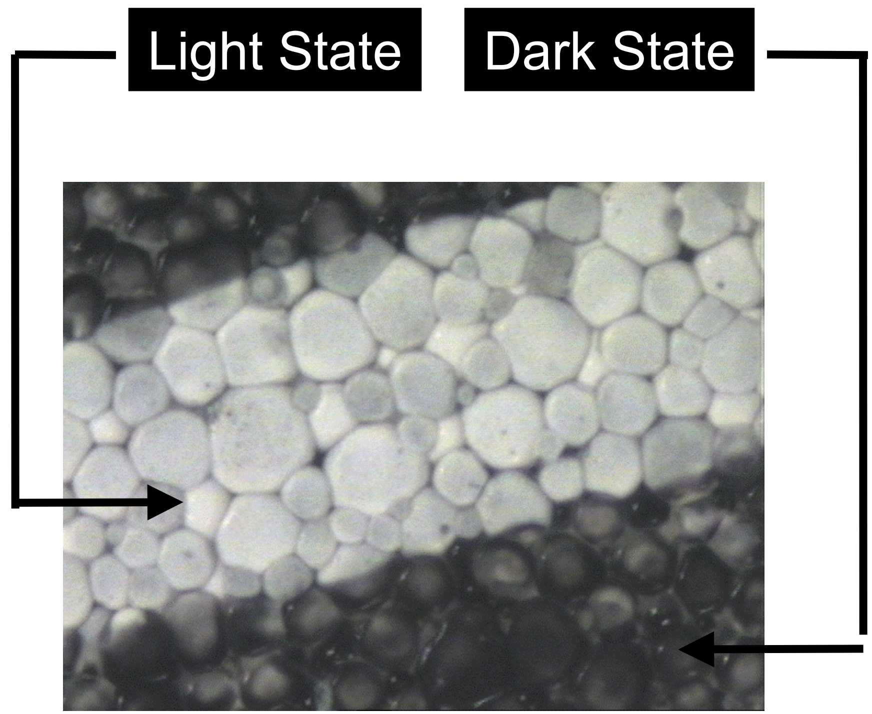


Shutter mode



A solution - encapsulation

- "Solves"
  - Particle setting
  - Electrohydrodynamic effects
- "Creates"
  - Self-spacing electrodes
  - "Coatable" displays



NOTE: These capsules are ~ 100 microns in diameter.

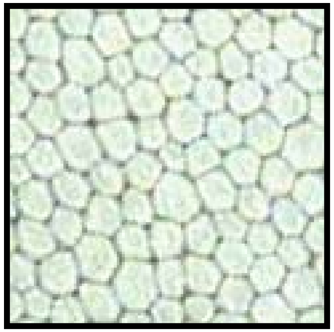
Switching speed? – use two different pigments

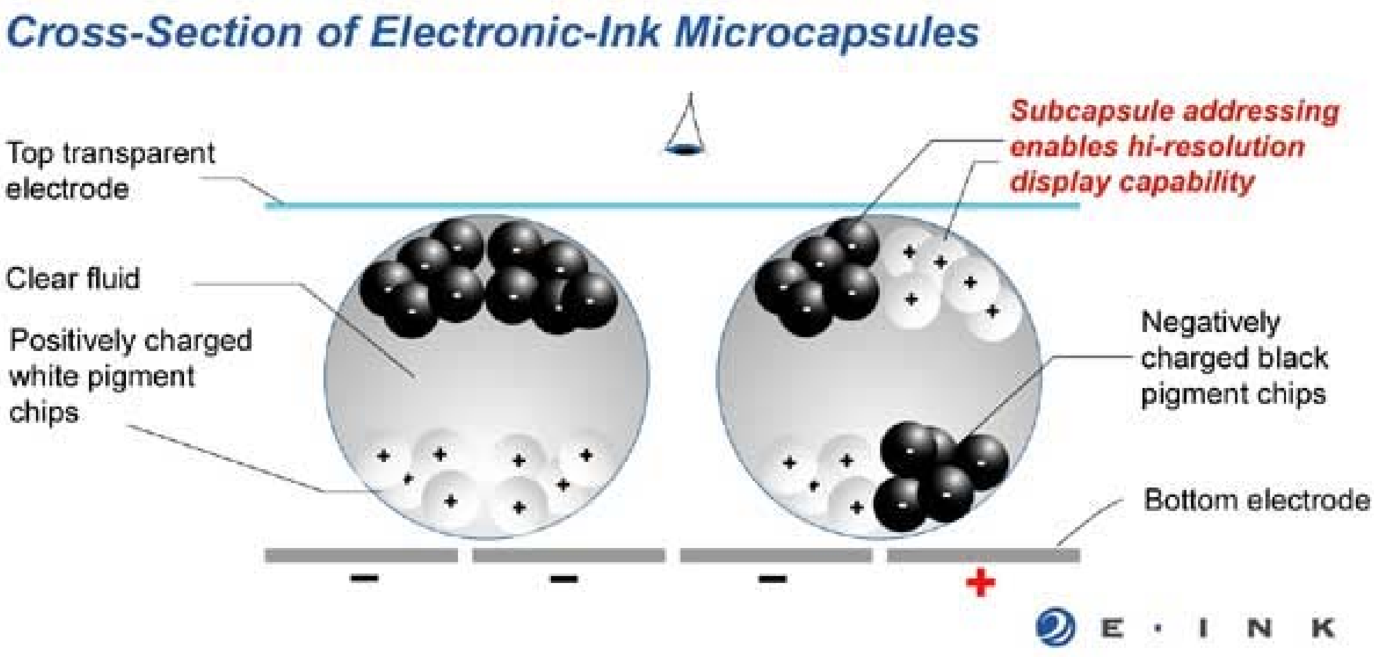
- Switching time goes as square of thickness:

$$\tau_{transit} \simeq \frac{d^2}{V\mu}$$

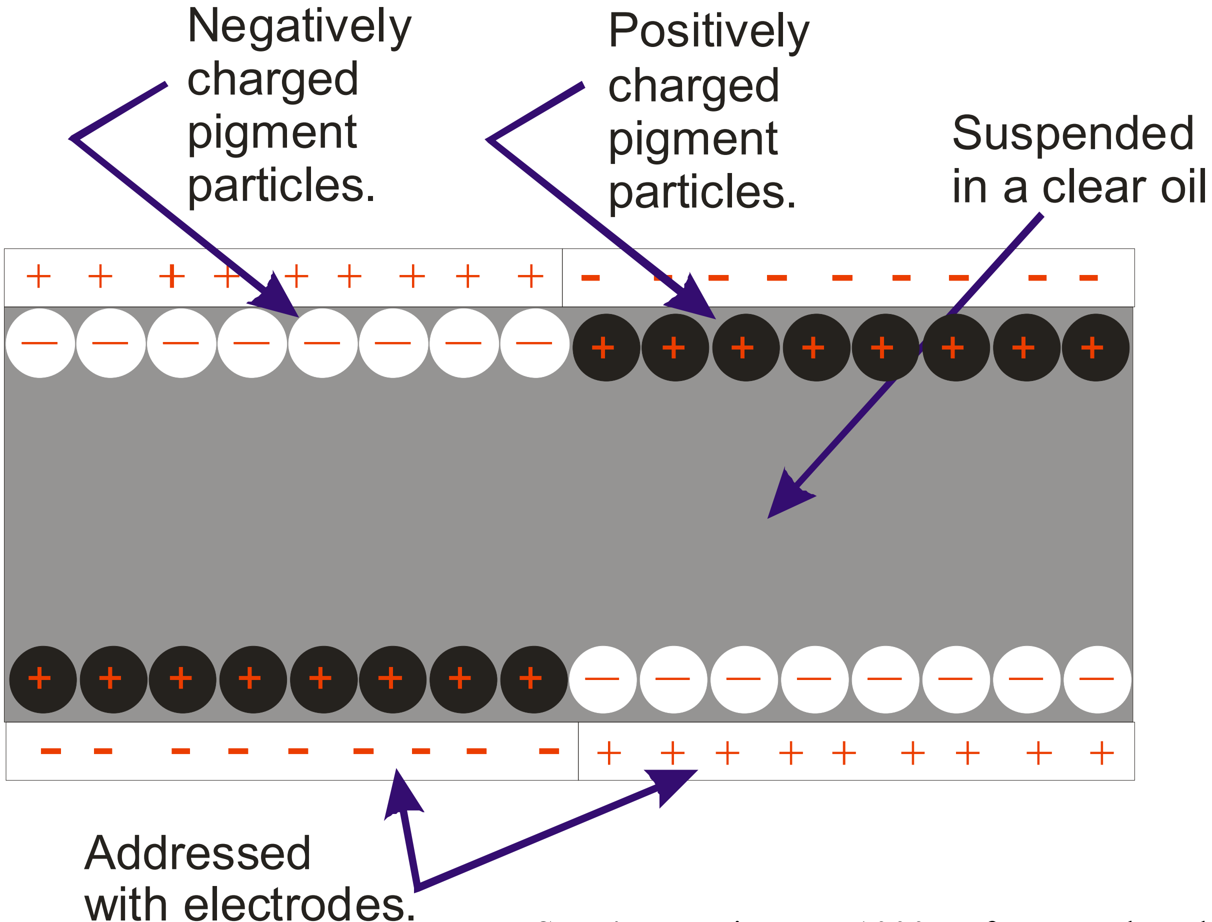
- The necessary thickness is determined by the optical density.
- Dye solutions have much lower optical density than pigments.
- Therefore dual pigments enables thinner.

Dual particle displays – E Ink



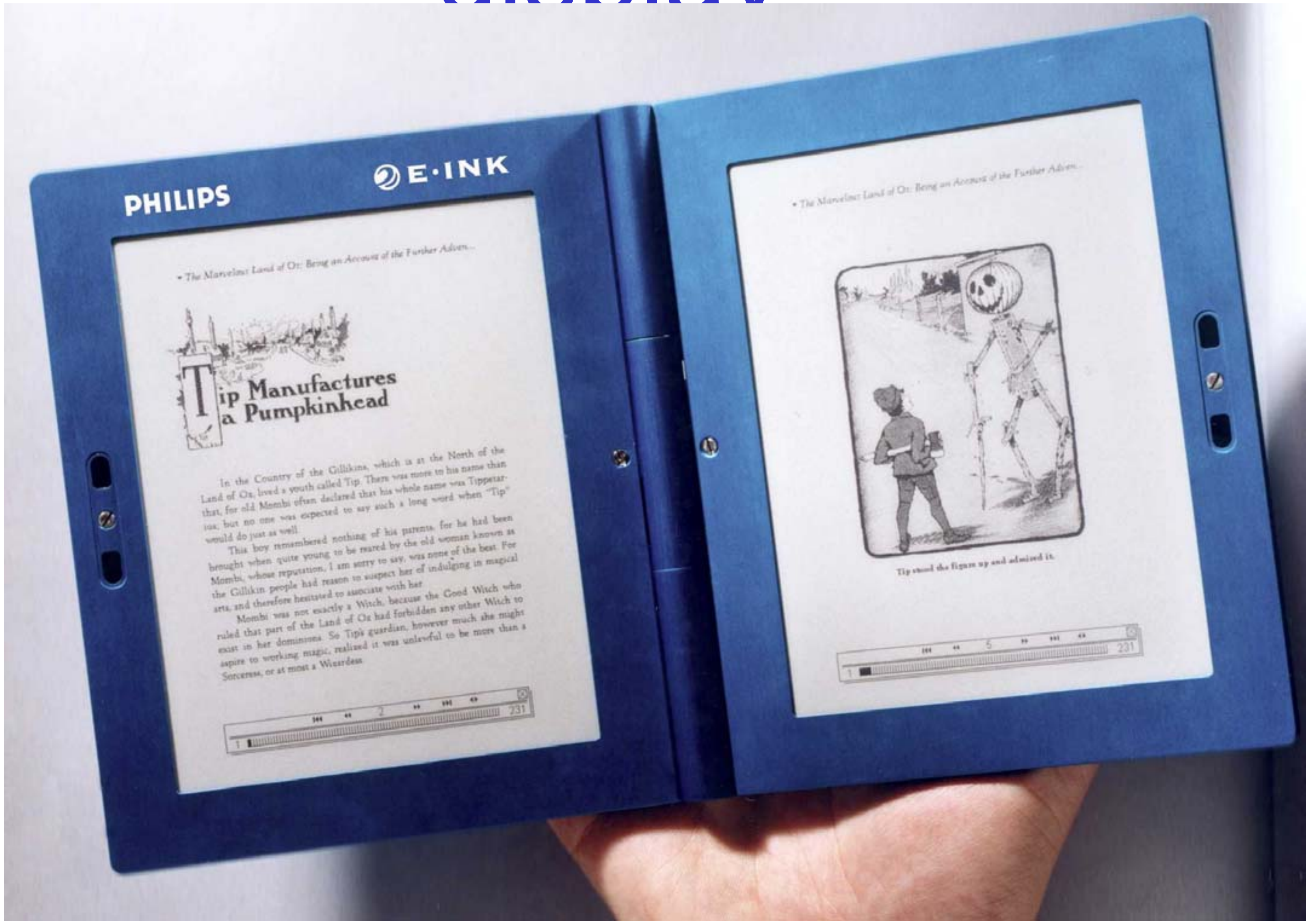


Dual particle displays



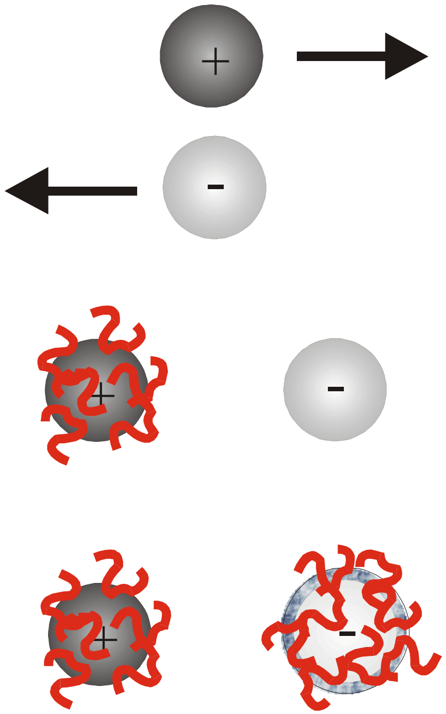
Sony's LIBRie EBR-1000EP from E Ink and Phillips Electronics

E Ink electrophoretic display



Dual particle displays

Dispersions of oppositely charged particles



How to image with flocculated particles

The field necessary to separate charged particles is:

$$Field^{separation} = \frac{Force^{total}}{|q_1 - q_2|} = \frac{Force^{vdw} + Force^{elec}}{|q_1 - q_2|}$$

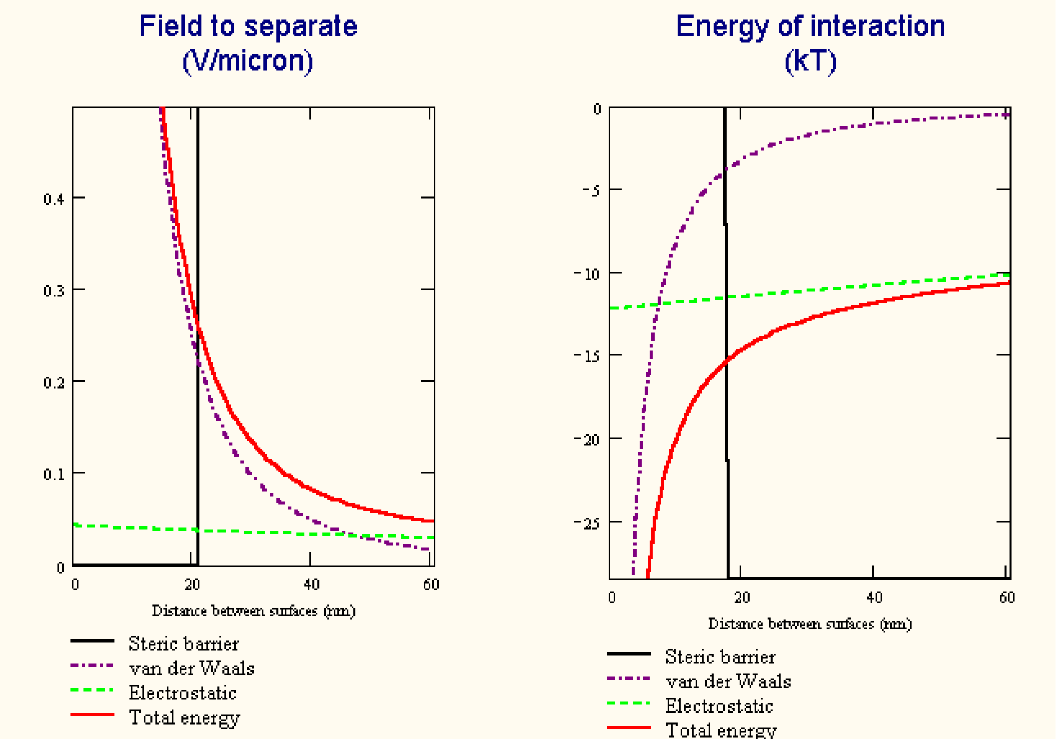
n.b. The force varies with the product of particle charges, but the field also varies with the difference.

Practical considerations set an upper limit of about 0.5 V/μm.

A steric barrier is necessary to limit the maximum attractive force.

Steric barrier necessary for typical pigments in oil

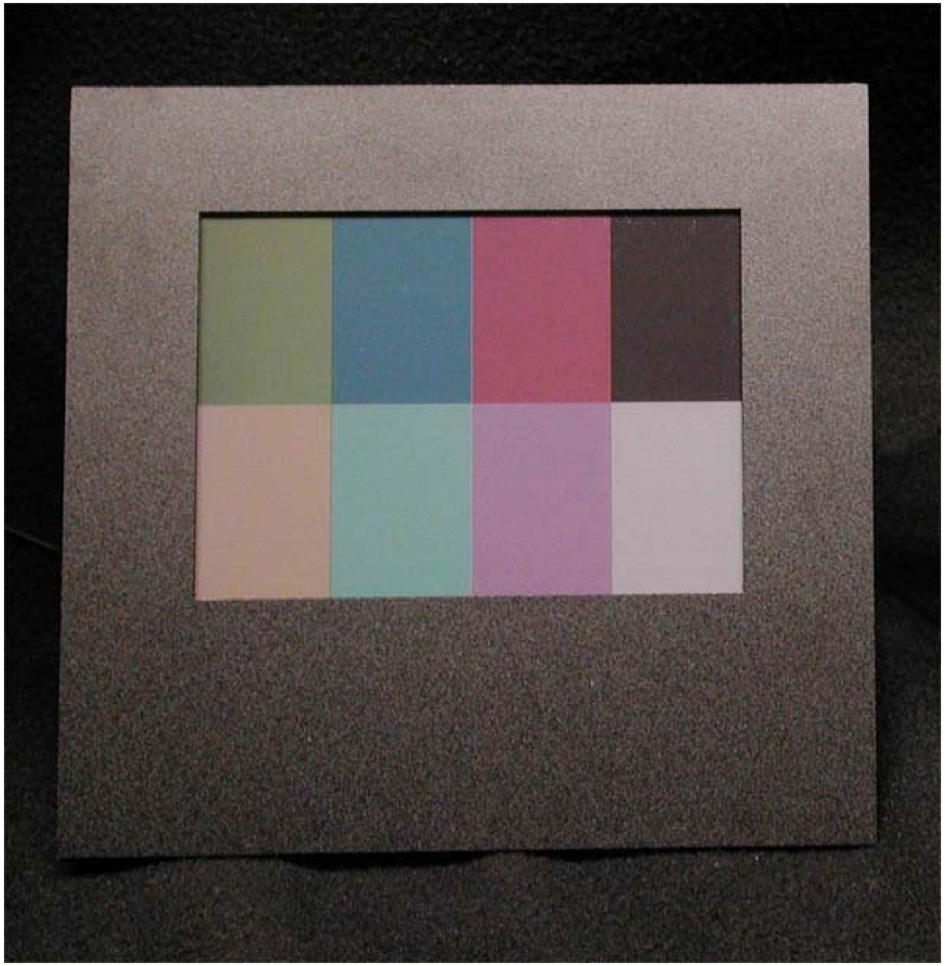
For particle radii of 150 nm, zeta potentials of +52 mV and –52 mV (corresponding to 12 charges per particle!), the background conductivity of 50 pS/cm, and a Hamaker constant of 4.05×10^{-20} J.



What about color?

Color filter arrays

Simple, but 2/3rds loss in brightness.



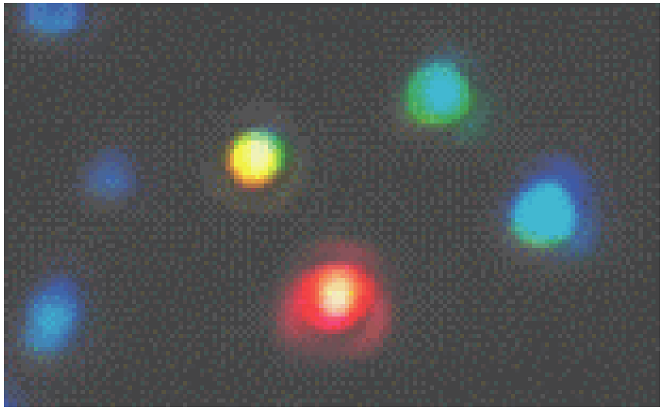
Photoelectrophoretic displays

- Photosensitive pigments
- Light + electric field produces change in charge
- Particles migrate in the field – in or out of view
- Also a passive addressing scheme

Color via plasmon resonance

The magnitude, peak wavelength, and spectral bandwidth of the plasmon resonance associated with a nanoparticle are dependent on the particle's size, shape, and material composition, as well as the local environment.

Silver nanoparticles



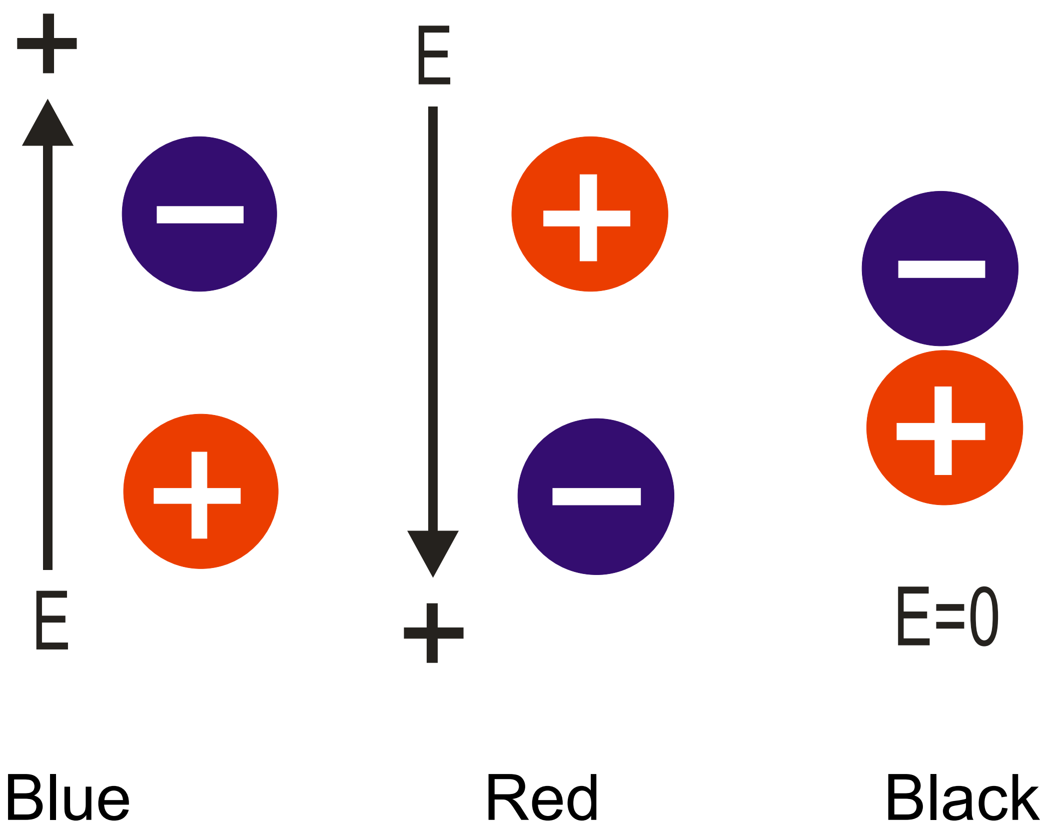
http://physics.ucsd.edu/~drs/plasmon_research_home.htm#what

Au and thin gold layers on silica.

http://www.ece.rice.edu/~halas/

Plasmon resonance – color depends on interparticle distance

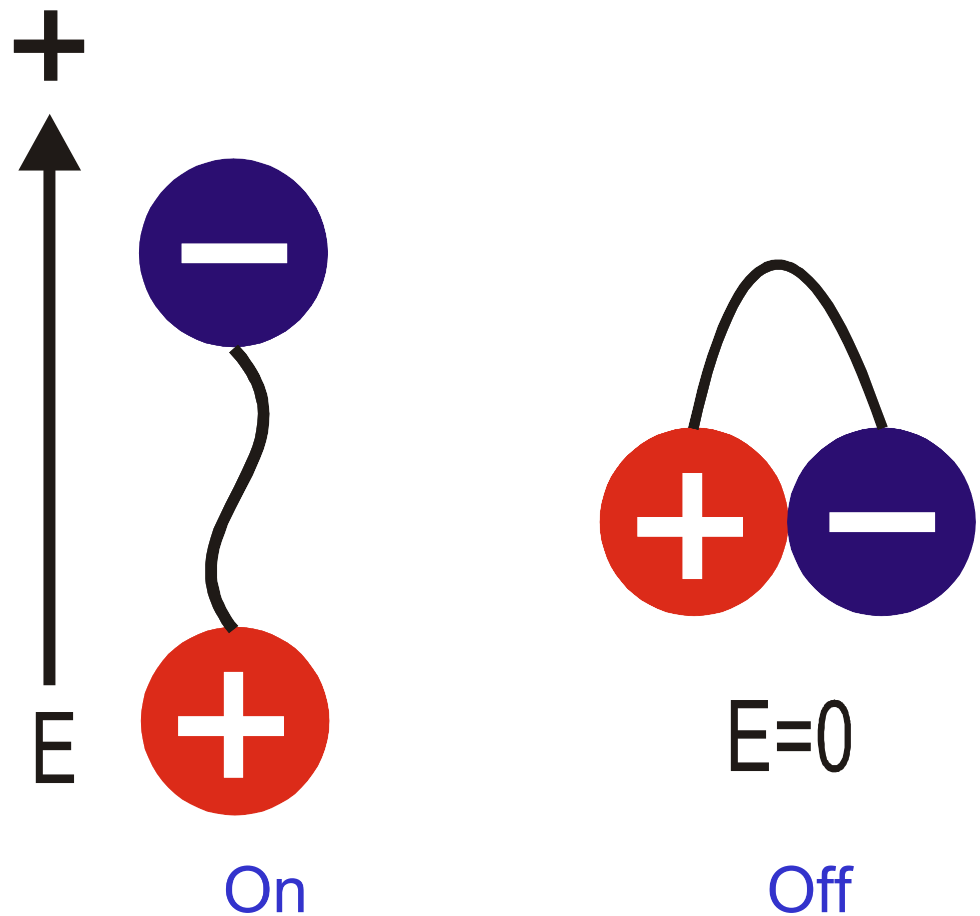
Three color states when viewed from the top, depending on the electric field.



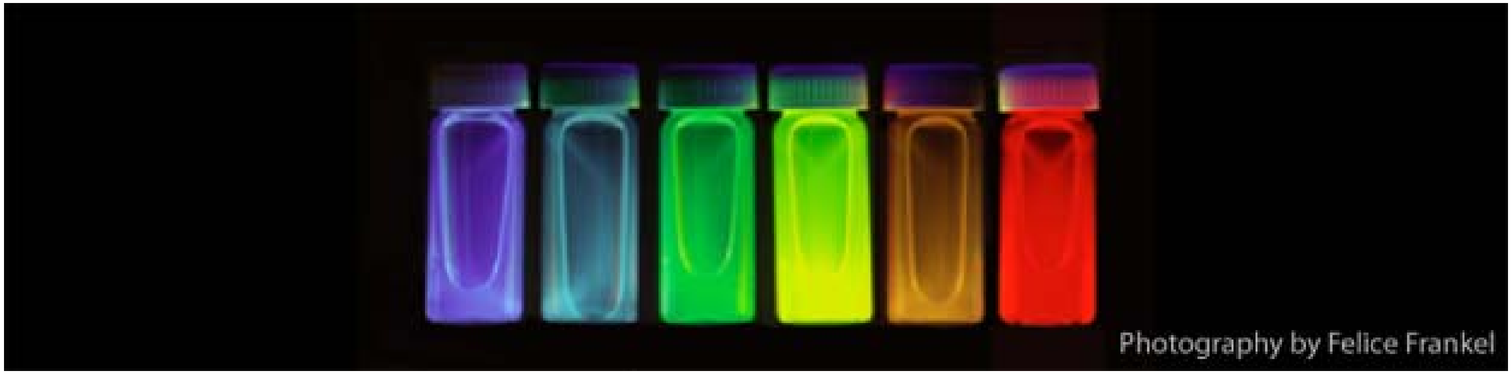
Control of spacing with tethers

Polymer tethers keep particles within 10’s of nanometers – switching times are very short.

Could be tethered to electrodes as well, etc.



Quantum effects



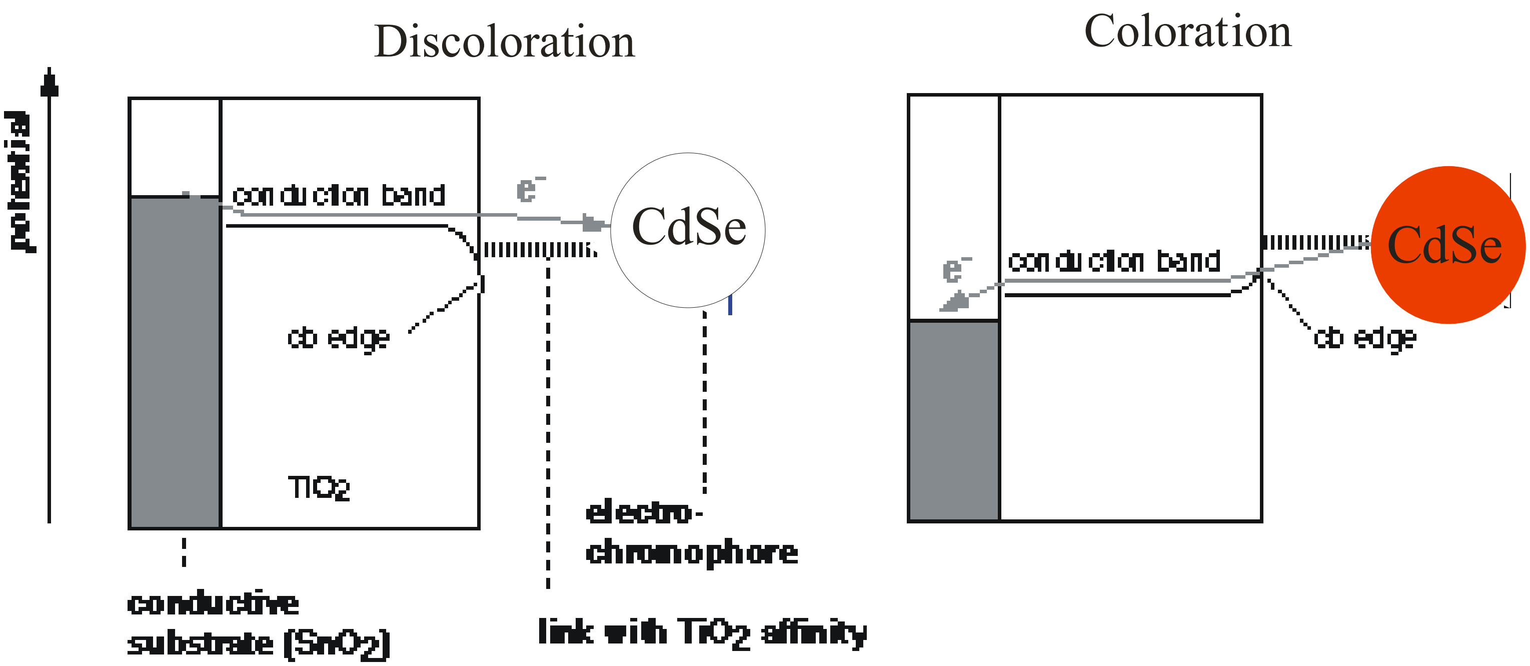
Colloidal CdSe quantum dots dispersed in hexane. Quantum confinement effects allow quantum-dot color to be tuned with particle size. (Fluorescence shown.)

Moungi Bawendi
http://web.mit.edu/chemistry/nanocluster/

Q-dot optics also depend on interparticle distance

- Large Q-dots quench smaller Q-dots
- Q-dots can be coated with a dielectric and charged
- Q-dots could be tethered to each other or to an electrode.

Electron injection into quantum dots



n.b. One electron per particle makes these 10^3 to 10^4 more sensitive than molecular electrochromics.

http://dcwww.epfl.ch/lpi/electr.html

Quantum dot electrochromic display